

CASTING

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On behalf of The World Association of Technology Teachers

W.A.T.T.



World Association of Technology Teachers

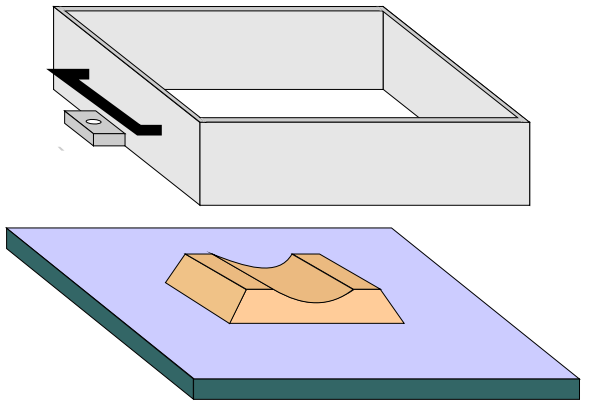
This exercise can be printed and used by teachers and students. It is recommended that you view the website (www.technologystudent.com) before attempting the design sheet .

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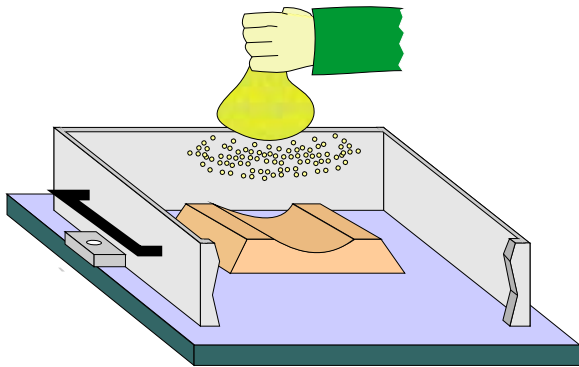
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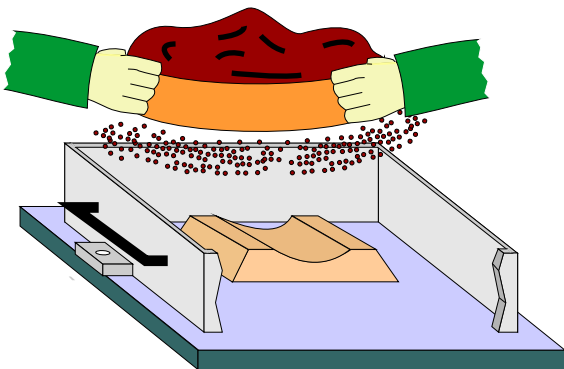
The procedure for completing the 'cope' and 'drag' in readiness for casting is seen below and on the following pages. Describe each of the twelve stages by adding a simple explanation.



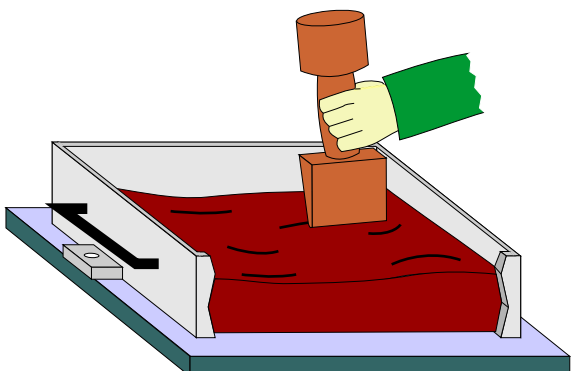
1.



2.



3.

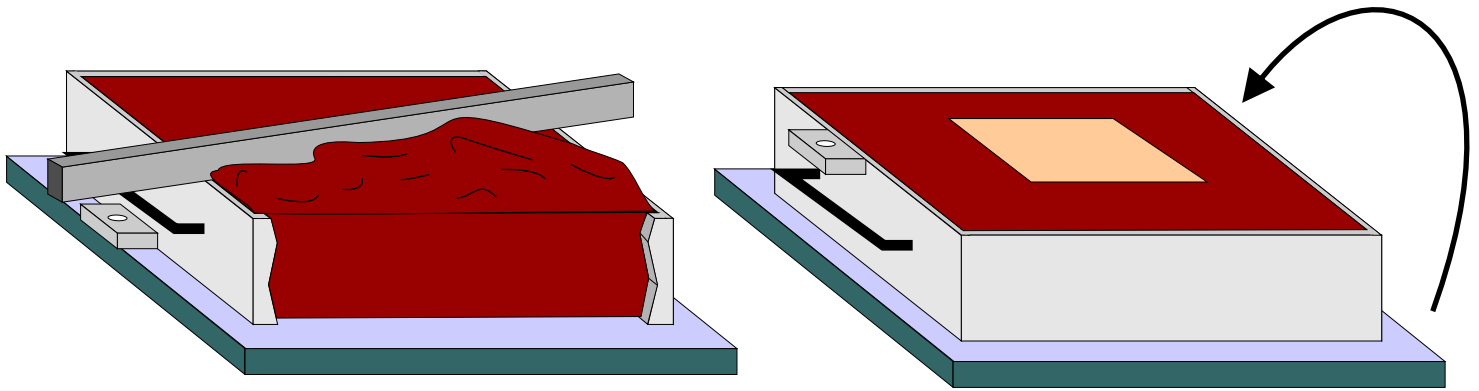


4.

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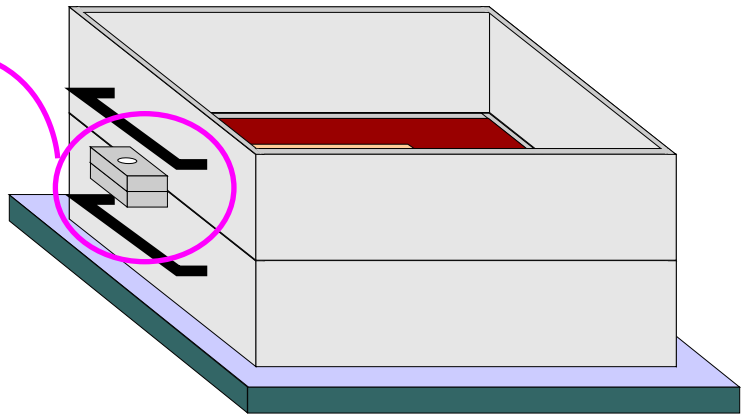
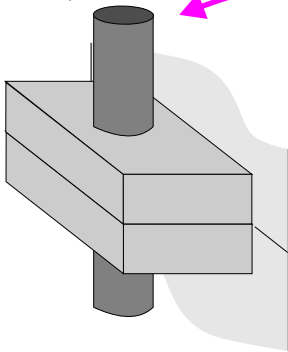
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5.

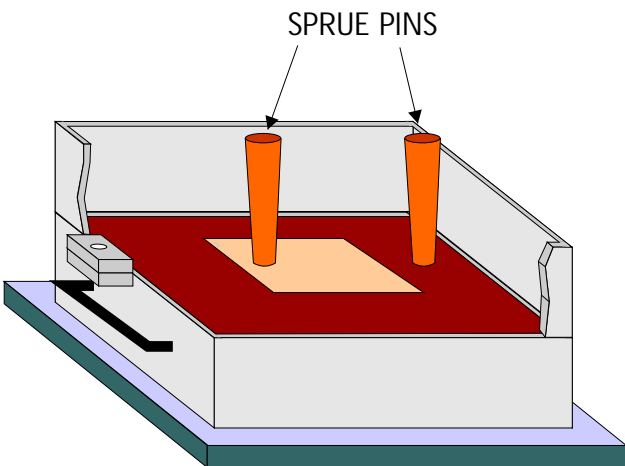


6.

LOCATING PIN



SPRUE PINS

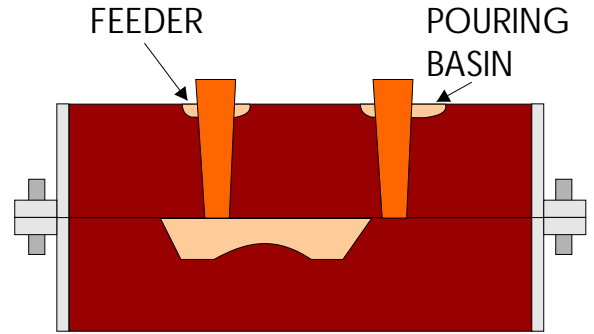
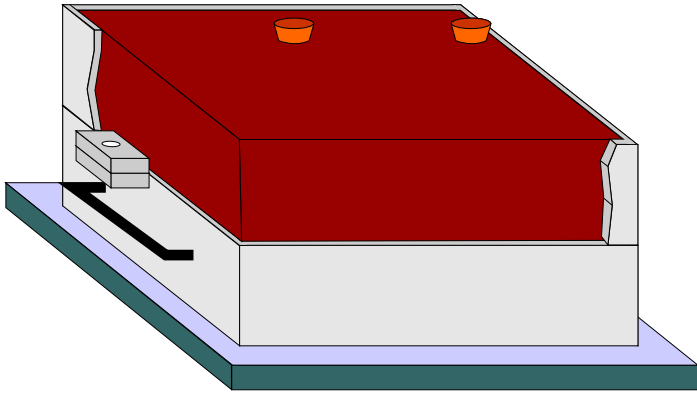


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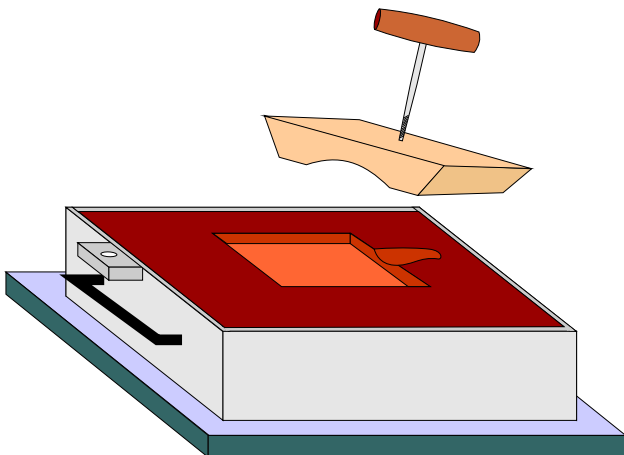
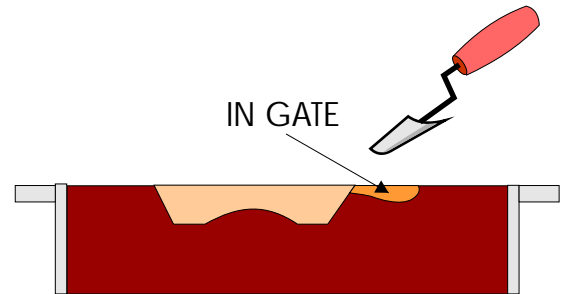
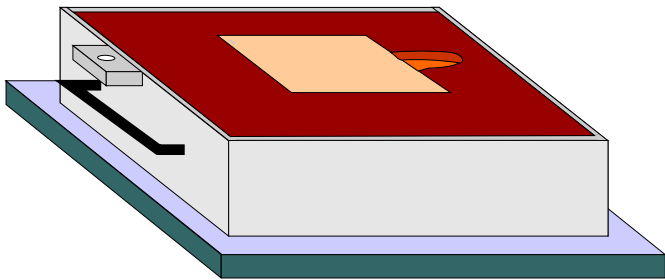
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8.



9.

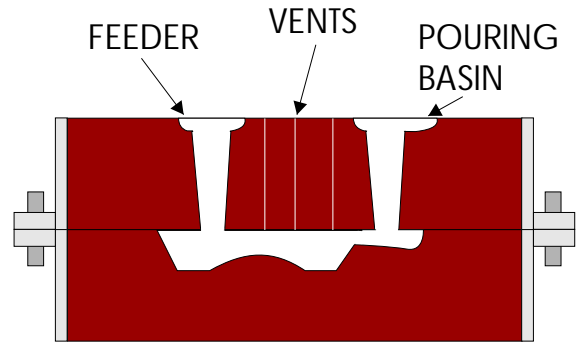
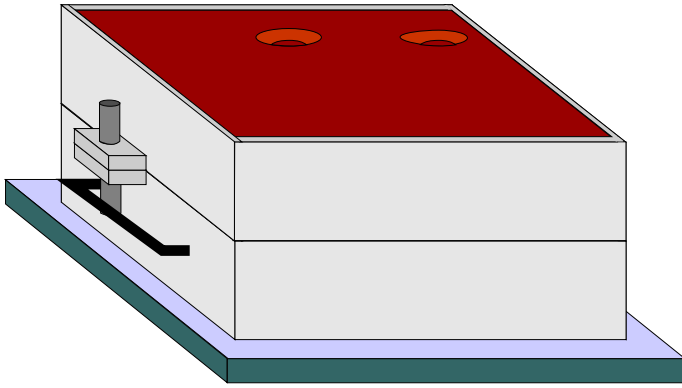


10.

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11.



12.

